

Notes: The table depicting the typical properties of PALSUN FR sheet appears below. Note that some of the displayed properties are typical to polycarbonate (the material PALSUN FR is made of) while others relate to a typical 3 mm (1/8 in.) thick PALSUN FR sheet.

PALSUN® FR

Material: UV protected Fire Retardant Polycarbonate Sheet
Updated: 10/11/18 (MDW)

Conditions, units and values in U.S. Customary units are presented in the table within parentheses. All the results depicted in this table were obtained by following the indicated ASTM method except where another method is indicated by the appearance of this symbol (b).

Property	Conditions (U.S. Customary)	Test Method	Units - SI (U.S. Customary)	Value (U.S. Customary)
Physical				
Density		D-1505	g/cm ³ (lb/ft ³)	1.2 (75)
Water Absorption	24 hr. @ 23°C	D-570	%	0.15
Mechanical				
Tensile strength at yield	10 mm/min (0.4 in./min)	D-638	MPa (psi)	62 (9,000)
Tensile strength at break	10 mm/min (0.4 in./min)	D-638	MPa (psi)	65 (9500)
Elongation at yield	10 mm/min (0.4 in./min)	D-638	%	6
Elongation at break	10 mm/min (0.4 in./min)	D-638	%	110
Tensile Modulus of Elasticity	10 mm/min (0.4 in./min)	D-638	MPa (psi)	2,378 (345,000)
Flexural Modulus	1.3 mm/min (0.05 in./min)	D-790	MPa (psi)	2,378 (345,000)
Flexural Strength at Yield	1.3 mm/min (0.05 in./min)	D-790	MPa (psi)	93 (13,500)
Rockwell Hardness		D-785	R scale / M scale	125 / 70
Abrasion (Taber Process)	100 Cycles, CS-10S Wheel, 500g	D-1044	% Haze	N/A
Compressive Strength	1.3 mm/min (.05 in./min)	D-695	MPa (psi)	86 (12,500)
Compressive Modulus	1.3 mm/min (.05 in./min)	D-695	MPa (psi)	2378 (345,000)
Shear strength at Break	1.3 mm/min (.05 in./min)	D-732	MPa (psi)	68 (10,000)
Shear Modulus	1.3 mm/min (.05 in./min)	D-732	MPa (psi)	786 (114,000)
Thermal				
Long Term Service Temperature			°C (°F)	-75 to +100 (-175 to +212)
Short Term Service Temperature			°C (°F)	-75 to +120 (-175 to +250)
Heat Deflection Temperature	Load: 1.82 Mpa (264 psi)	D-648	°C (°F)	132 (270)
Vicat Softening Temperature	Load: 1 kg (2.2 lb)	D-1525	°C (°F)	150 (300)
Coefficient of Linear Thermal Expansion		D-696	10 ⁻⁵ /°C (10 ⁻⁵ /°F)	6.5 (3.6)
Thermal Conductivity		C-177	W/m ² K (Btu-in./hr-ft ² -°F)	0.21 (1.46)
Specific Heat Capacity		C-351	kJ/kg ² K (Btu/lb ² F)	1.26 (0.31)
Optical				
Haze	3 mm (0.12 in.) Clear Sheet	D-1003	%	<0.5
Light Transmission	3 mm (0.12 in.) Clear Sheet	D-1003	%	89
Refractive Index	Clear Sheet	D-542		1.59
Yellowness Index	3 mm (0.12 in.) Clear Sheet	D-1925		<1
Electrical				
Dielectric Constant	50 Hz	D-150		3
	1 MHz	D-150		2.9
Dissipation Factor	50 Hz	D-150		0.9
	1 MHz	D-150		11
Dielectric Strength Short Time	500 V/s	D-149	kV/mm (V/mil)	>30 (>770)
Surface Resistance	Ketley	D-257	Ohm	5.1x10 ¹⁵
Volume Resistance	Ketley	D-257	Ohm-cm	1.3x10 ¹⁷
Hot Wire Ignition (HWI)		UL746a	Ignition Range (PLC)	UL File #E221255
High Current Arc Ignition (HAI)		UL746a	Number of Arcs to Cause Ignition (PLC)	UL File #E221255
UL Flame Class		UL94	Flame Rating	V-0
Relative Temperature Index (RTI)		UL 746b	C*(°F)	80 (176)