

PRODUCT: SUNSKY®	PALRAM PROFILE NAME (a.k.a. Designation) Greca Drain	PROFILE # 6780
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FASTENER AND WASHER SPECIFICATION FOR THIS PROFILE

Valley Fixing	Crest Fixing	Side Lap Stitching
Self-drilling ¼" (6mm) x 1.5" (38mm) screw with 19 mm diameter galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.	Self-drilling ¼" (6mm) x 2" (50mm) screw with 19 mm diameter galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.	¼" (6mm) x 1" (25mm) self-tapping screw with 19 mm diameter galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.

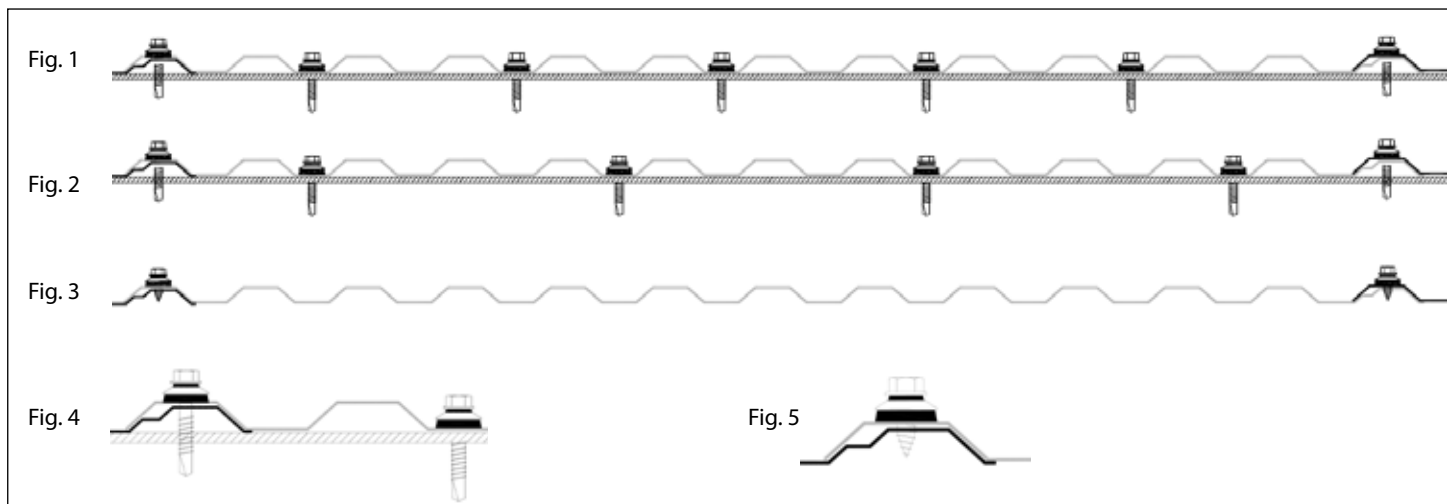
FASTENING

- Apply sealing tape over the SUNSKY panel side-lap corrugation crests, where covered by the next panel.
- Apply sealing tape along the bottom and top end-lap (if there is one), along screw center line or two tapes on both sides of screw center line.
- Pre-drill 3/8" holes where screws are positioned.
- Fasten the screws according to the fastening illustrations below, starting from the first side-lap through, the pre-drilled holes.
- Fasten the Side Lap Stitching Screws at every 12-16 inches (Fig. 3).
- Figure 1: End Purlin fastening schedule.
- Figure 2: intermediate Purlin fastening schedule.
- Figure 3 & 4: Side Lap Stitch Screw only, in between purlins so that 12-16 inch spacing can be achieved.
- Figure 5: Side Lap Fastener through corrugation crest at purlin.



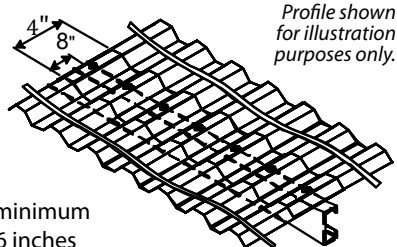
DO NOT OVER-TIGHTEN!
Washers should be perpendicular to purlin, and tightened to the point where they are firmly seated, but not bulging.

FASTENER LOCATIONS FOR THIS PROFILE



PANEL OVERLAP AND OVERHANG

- Recommended longitude overlap of 8" above purlin.
- Each panel to extend 4" over the fixings line on the purlin.
- Panels should overhang a minimum of 2 inches and maximum 6 inches beyond the row of fasteners.



CURVED ROOF APPLICATIONS

- Minimum curving radius 13 feet



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