

Sunlite® / Thermaglas®

Notes: The table depicting the typical properties of SUNLITE sheets appears below.

Conditions, units and values in U.S. Customary units are presented in the table within parentheses. All the results depicted in this table were obtained by following the indicated ASTM method except where another method is indicated by the appearance of this symbol (b).

Material: Multiwall Polycarbonate

Updated:8/16/11 (MDW)

| Property | Conditions (U.S. Customary) | ASTM Method | Units - SI (U.S. Customary) | Value (U.S. Customary) |
|-----------------------------------------|--------------------------------|----------------|-----------------------------------------------------|----------------------------|
| Physical | | | | |
| Density | | D-1505 | g/cm ³ (lb/ft ³) | 1.2 (75) |
| Water Absorption | 24 hr. @ 23°C | D-570 | % | 0.15 |
| Mechanical | | | | |
| Tensile strength at yield | 10 mm/min (0.4 in./min) | D-638 | MPa (psi) | 62 (9,000) |
| Tensile strength at break | 10 mm/min (0.4 in./min) | D-638 | MPa (psi) | 65 (9500) |
| Elongation at yield | 10 mm/min (0.4 in./min) | D-638 | % | 6 |
| Elongation at break | 10 mm/min (0.4 in./min) | D-638 | % | 110 |
| Tensile Modulus of Elasticity | 10 mm/min (0.4 in. /min) | D-638 | MPa (psi) | 2,378 (345,000) |
| Flexural Modulus | 1.3 mm/min (0.05 in./min) | D-790 | MPa (psi) | 2,378 (345,000) |
| Flexural Strength at Yield | 1.3 mm/min (0.05 in./min) | D-790 | MPa (psi) | 93 (13,500) |
| Notch Impact Strength Izod | 23°C (73°F) | D-256 | J/m (ft-lbf/in.) | 800 (15) |
| Notch Impact Strength Charpy | 23°C (73°F) | D-256 | J/m (ft-lbf/in) | 800 (15) |
| Impact Falling Weight | 3 mm (0.12 in.) Sheet | ISO-6603/1b | J (ft-lbf) | 40-400(30-295) |
| Rockwell Hardness | | D-785 | R scale / M scale | 125 / 70 |
| Thermal | | | | |
| Long Term Service Temperature | | | °C (°F) | -75 to +100 (-175 to +212) |
| Short Term Service Temperature | | | °C (°F) | -75 to +120 (-175 to +250) |
| Heat Deflection Temperature | Load: 1.82 Mpa (264 psi) | D-648 | °C (°F) | 132 (270) |
| Vicat Softening Temperature | Load: 1 kg (2.2 lb) | D-1525 | °C (°F) | 149 (300) |
| Coefficient of Linear Thermal Expansion | | D-696 | 10 ⁻⁵ /°C (10 ⁻⁵ /°F) | 6.5 (3.6) |
| Thermal Conductivity | | C-177 | W/m ² K (Btu-in./hr-ft ² -°F) | Varies w/ Thickness |
| Optical | | | | |
| Haze | 3 mm (0.12 in.) Clear Sheet | D-1003 | % | Varies w/ Thickness |
| Light Transmission | 3 mm (0.12 in.) Clear Sheet | D-1003 | % | Varies w/ Thickness |
| Refractive Index | Clear Sheet | D-542 | | 1.59 |
| Yellowness Index | 3 mm (0.12 in.) Clear Sheet | D-1925 | | <1 |