PVC Trim may be bonded using a variety of readily available products.

This bulletin is designed to offer Manufacturer's recommendations regarding the use of adhesives and the proper installation of joints for Palight Trimboard®.

- Use high quality adhesives and sealants that are recommended for cellular PVC.
- Follow all manufacturer's recommended procedures for application and disposal.
- For bonding PVC to Wood, use a heavy duty construction adhesive.
- For bonding PVC to PVC, use a solvent-based adhesive or an adhesive that is formulated specifically for PVC boards.
- Different adhesives have different open times (working time) and cure rates. Be sure to choose an adhesive that is suitable for the job at hand. Large surface areas will typically require longer working times compared to a miter joint bond.
- For best results with glued joints, fasteners (screws or nails) should be used on either side of the joint.
- For best results, a ship-lap joint with flexible sealant is recommended.

Adhesive Manufacturers:

- ITW Devcon, 800-933-8266, www.devcon.com
- Gorilla PVC, 888-367-4583, www.gorillapvc.com
- Advanced Trimworks, 508-822-7745, www.advancedtrimworks.com
- 3M Adhesives Division, 800-362-3550, www.3m.com/adhesives

In as much as Palram Americas, Inc. has no control over the use to which others may put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material should conduct his/her own tests to determine the material's suitability for his own particular use. Statements concerning possible or suggested uses of the materials described herein are not to be construed as constituting a license under any Palram Americas, Inc. patent covering such use or as recommendations for use of such materials in the infringement of any patent. Palram Americas, Inc. or its distributors cannot be held responsible for any losses incurred through incorrect installation of the material. In accordance with our Company policy of continual product development you are advised to check with your local Palram Americas, Inc. supplier to ensure that you have obtained the most up to date information.