

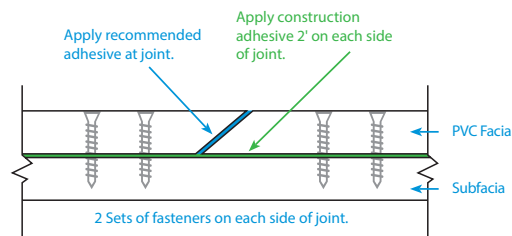
PALIGHT TRIMBOARD® Adhesive and Joint Installation Tips

PRODUCT KNOWLEDGE
BULLETIN
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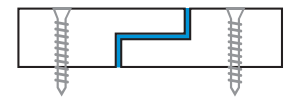
PVC Trim may be bonded using a variety of readily available products.

This bulletin is designed to offer Manufacturer's recommendations regarding the use of adhesives and the proper installation of joints for Palight Trimboard®.

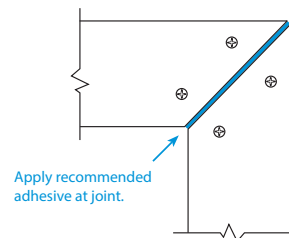
- Use high quality adhesives and sealants that are recommended for cellular PVC.
- Follow all manufacturer's recommended procedures for application and disposal.
- For bonding PVC to Wood, use a heavy duty construction adhesive.
- For bonding PVC to PVC, use a solvent-based adhesive or an adhesive that is formulated specifically for PVC boards.
- Different adhesives have different open times (working time) and cure rates. Be sure to choose an adhesive that is suitable for the job at hand. Large surface areas will typically require longer working times compared to a miter joint bond.
- For best results with glued joints, fasteners (screws or nails) should be used on either side of the joint.
- For best results, a ship-lap joint with flexible sealant is recommended.



Scarf Joint



Ship-lap Joint



Miter Joint

Palram Americas, Inc.

ISO 9001:2008 | ISO 14001-2004 Certified

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Adhesive Manufacturers:

- ITW Devcon, 800-933-8266, www.devcon.com
- Gorilla PVC, 888-367-4583, www.gorillapvc.com
- Advanced Trimworks, 508-822-7745, www.advancedtrimworks.com
- IPS Weld-on, 800-421-2677, www.ipscorp.com
- 3M Adhesives Division, 800-362-3550, www.3m.com/adhesives
- Henkel Adhesives, 800-321-1733, www.henkeladhesives.com