



Minimum cold bending radius tables

Minimum cold bending radius (inch) - Flat Sheets

Product Name	PALSUN	SUNLITE				SUNPAL	SUNGLAZE
		Twin-Wall	Triple-Wall	X-Lite	V-Structure		
Thickness (mm)	Minimum cold bending radius (inch)						
3							157
4	28	28					157
5	35						
6	43	41					157
8	59	55	69			79	
10	71	69	87			94	
12	87						
16			110	118			
18						118	
20				157		118	
25				197			
32					6,400		
35					7,000		

Minimum cold bending radius (inch.) - Profiled Sheets

Product Name	SUNTUF/SUNSKY
Profile height (mm)	Minimum cold bending radius (inch)
15	157
27	433
30	472
35	551
40	630
50	787