



Minimum cold bending radius tables

Minimum cold bending radius (inch) - Flat Sheets

| Product Name | PALSUN | SUNLITE | | | | SUNPAL | SUNGLAZE |
|-----------------------|---|-----------|-------------|--------|-------------|--------|----------|
| | | Twin-Wall | Triple-Wall | X-Lite | V-Structure | | |
| Thickness (mm) | Minimum cold bending radius (inch) | | | | | | |
| 3 | | | | | | | 157 |
| 4 | 28 | 28 | | | | | 157 |
| 5 | 35 | | | | | | |
| 6 | 43 | 41 | | | | | 157 |
| 8 | 59 | 55 | 69 | | | 79 | |
| 10 | 71 | 69 | 87 | | | 94 | |
| 12 | 87 | | | | | | |
| 16 | | | 110 | 118 | | | |
| 18 | | | | | | 118 | |
| 20 | | | | 157 | | 118 | |
| 25 | | | | 197 | | | |
| 32 | | | | | 6,400 | | |
| 35 | | | | | 7,000 | | |

Minimum cold bending radius (inch.) - Profiled Sheets

| Product Name | SUNTUF/SUNSKY |
|---------------------|------------------------------------|
| Profile height (mm) | Minimum cold bending radius (inch) |
| 15 | 157 |
| 27 | 433 |
| 30 | 472 |
| 35 | 551 |
| 40 | 630 |
| 50 | 787 |